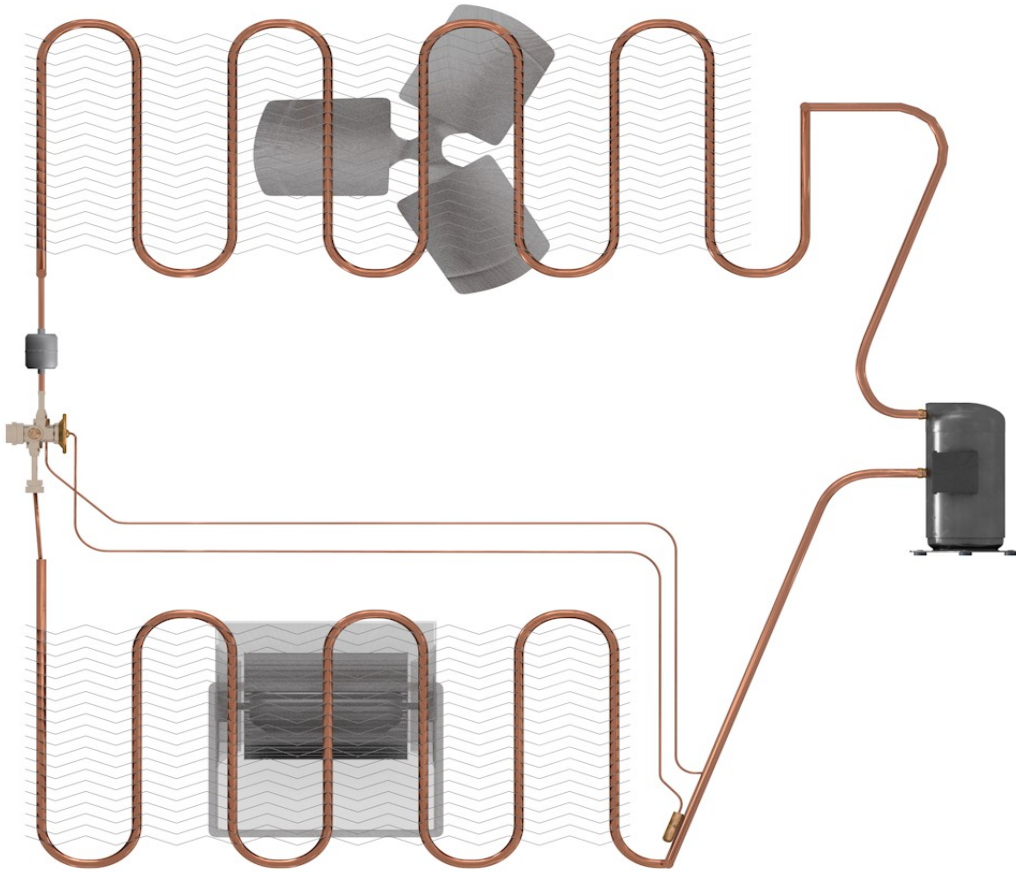


# HVAC SIMULATOR

Nauman Innovation Group LLC



## Comfort Cooling Curriculum YouTube Videos Technician Workbook

The content in this Curriculum is an excerpt from the ***Comfort Cooling Simulator*** full curriculum.

Visit us at [www.HVACsimulator.com](http://www.HVACsimulator.com) for more details.

**©Nauman Innovation Group LLC 2023**

This manual was developed by Nauman Innovation Group LLC  
Peoria, IL 61615

**Published by:**

ESCO Institute  
P.O. Box 521  
Mount Prospect, IL 60056

**Phone:** (800) 726-9696      **Fax:** (800) 546-3726  
**Website:** [www.escogroup.org](http://www.escogroup.org)      **E-Mail:** [customerservice@escogroup.org](mailto:customerservice@escogroup.org)

**COPYRIGHT © 2023 ESCO INSTITUTE**  
**All rights reserved**

Printed in the United States of America

ISBN 13: 978-1-930044-98-2  
ISBN 10: 1-930044-98-4



As this manual is being provided free of charge, this manual may be reproduced (in hard copy or transmitted to technicians/students digitally) for educational purposes ONLY. All copyright and ownership information must be kept in-tact and the manual must be transmitted/used in its entirety. This manual, nor any portions thereof may NOT be stored in a retrieval system nor transmitted or used by/in any other means without written permission of the publisher. No patent liability is assumed with respect to the use of the information contained herein. While every precaution has been taken in the preparation of this book, the authors and publisher assume no responsibility for errors or omissions. Neither is any liability assumed for damages resulting from the use of the information contained herein.

**Version: 1.0**

---

# Table of Contents

---

## Introduction

Preface .....	ii
Purpose.....	iii
Mission Statement .....	iii
How to Use the Workbook .....	iii

## Comfort Cooling Curriculum

Videos .....	1
Basic Refrigeration Cycle .....	2 - 4
Pressure Temperature Chart .....	5 - 8
Pressure Enthalpy Diagram.....	9 - 10
Air Conditioning Analysis Chart .....	11
Definitions .....	12
Data Collection Form .....	back page

The ***Comfort Cooling Simulator***, available for purchase, adopts the philosophy of evaluating the refrigeration theory through a “hands-off” approach, by using live data, in conjunction with real conditions that are seen by technicians in the field, in order to enhance their analysis and diagnosis competencies.

---

# Introduction

---

## Preface

Over the last ten years, the HVAC industry has made historic advancements in technology. Today, technicians' mechanical aptitude continues to be an essential component in the achievement of proficient skills. Although, HVAC technology has advanced, and the HVAC theory continues to grow at a rapid pace, the reality is that technicians' mechanical skills remain constant. In order for technicians to stay up to speed with the rapid technological advancements, it is necessary for technicians to engage in continuing HVAC education.

Nauman Innovation Group LLC believes in all forms of education, including, but not limited to, the use of simulators, virtual reality, YouTube videos, hands-on training, podcasts, and books. Our interactive process introduces the HVAC theory, by combining interactive simulators, with technician workbooks, which effectively facilitates learning.

We invite you to use this free technician's workbook, along with our YouTube videos, found on the ***HVAC Simulator*** YouTube channel, where you can expect to:

- Learn the Basic Refrigeration Cycle.
- Understand Pressure-Temperature relationship of refrigerants.
- Plot the refrigerant cycle on a Pressure Enthalpy Diagram.

"If you think training is expensive, try Ignorance."  
- Peter Drucker

---

# Introduction to the Workbook

---

## Purpose

This **Comfort Cooling Curriculum** references a three-part Refrigeration Fundamentals video series, which assist technicians in learning the basic refrigeration fundamentals. Refrigeration knowledge is much more than simply using instruments to measure temperatures and pressures. This **Technician Workbook** helps technicians identify refrigeration components, analyze the refrigeration process, apply the Pressure Temperature Chart, and interact with the Pressure Enthalpy Diagram.

This curriculum is not a comprehensive refrigeration program, but instead, a means to test knowledge and confirm areas of improvement. Technicians are encouraged to reference the **Comfort Cooling Simulator** to apply these principles to diagnosing common conditions in the field.

## Mission Statement

Our mission is to improve technical proficiency, one technician at a time.

## How to Use this Curriculum

Use the workbook and watch the video simultaneously, or use each individually, and in whatever order you choose. There is no wrong way to use this curriculum.

**Refrigeration diagnosis is the art of understanding the relationship between the refrigerant phase and how it responds to surrounding conditions.**

**This page intentionally left blank**

---

# Videos

---



## Refrigeration Fundamentals

Refrigeration Cycle

PT Chart

Pressure Enthalpy Diagram



Videos are located on our webpage, our YouTube channel or on the HVACR Learning Network:

<https://www.youtube.com/@hvacsimulator8345>

<https://www.HVACsimulator.com/training>

<https://hvacr.elearn.network/pages/hvac-simulator-landing-page>

**Refrigeration Cycle**

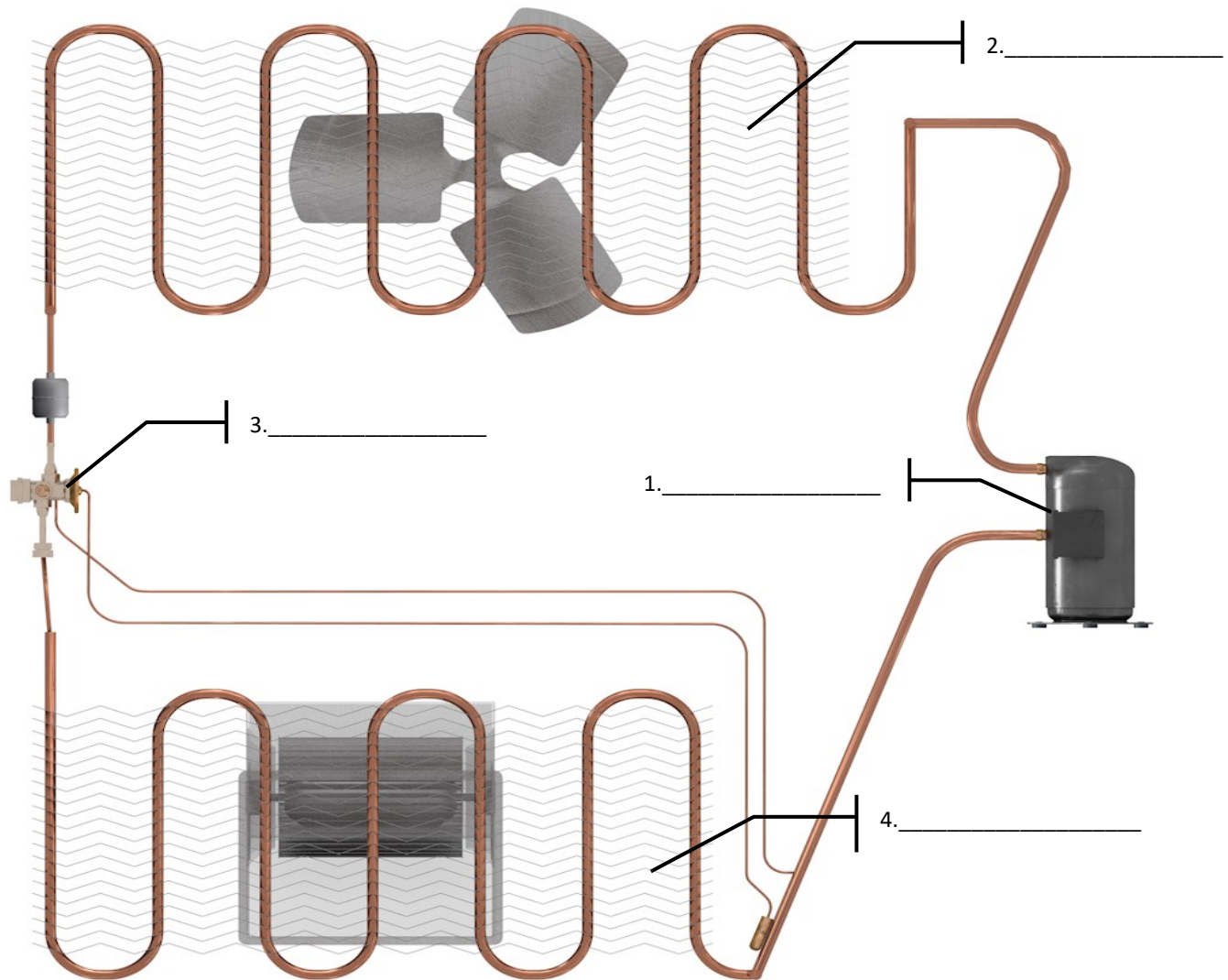
**PT Chart**

**Pressure Enthalpy**

---

# Refrigeration Cycle Video

---



Label the 4 components on in the Refrigeration Cycle diagram and write their function below.

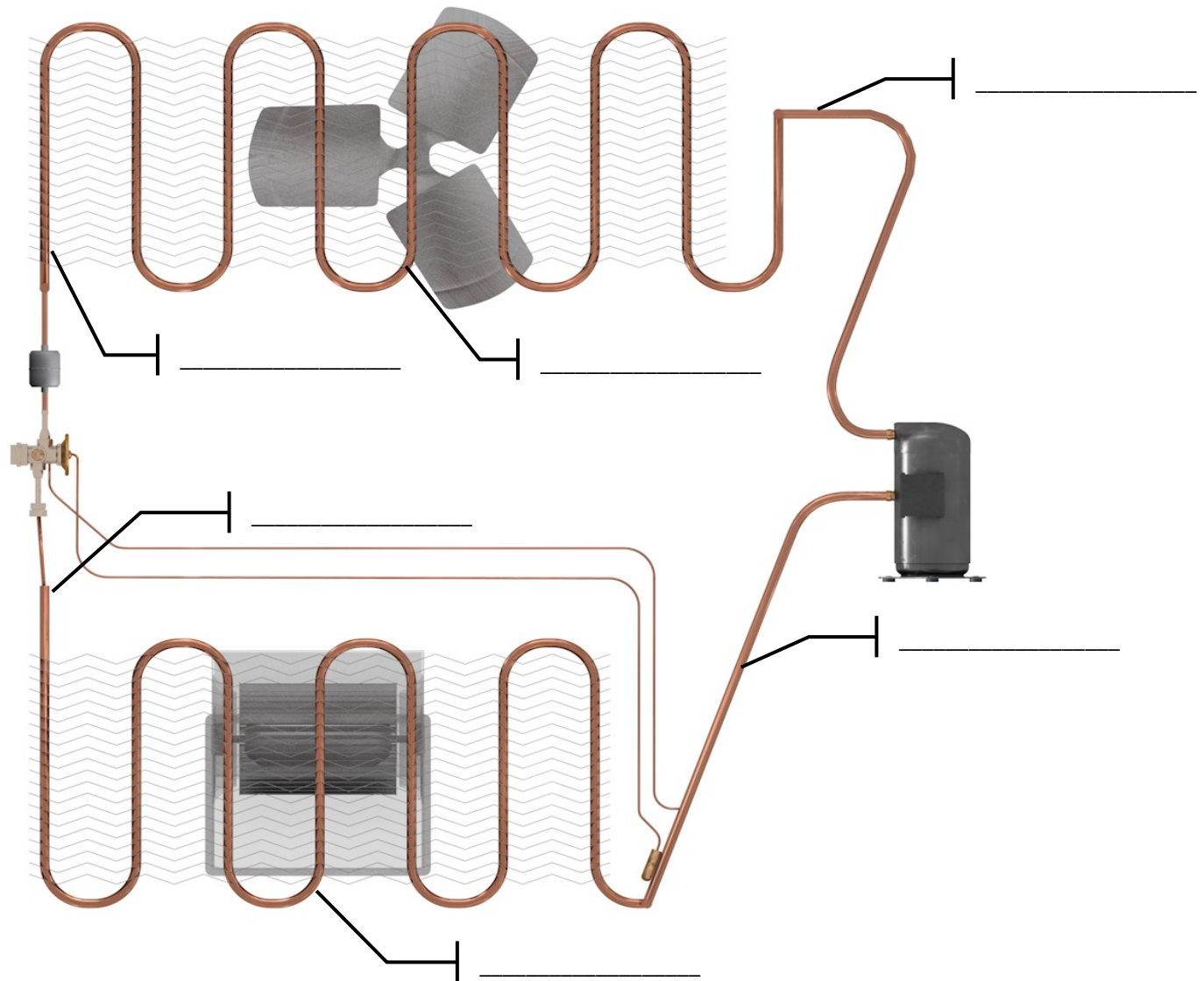
1. \_\_\_\_\_
2. \_\_\_\_\_
3. \_\_\_\_\_
4. \_\_\_\_\_



---

# Refrigeration Cycle Video

---



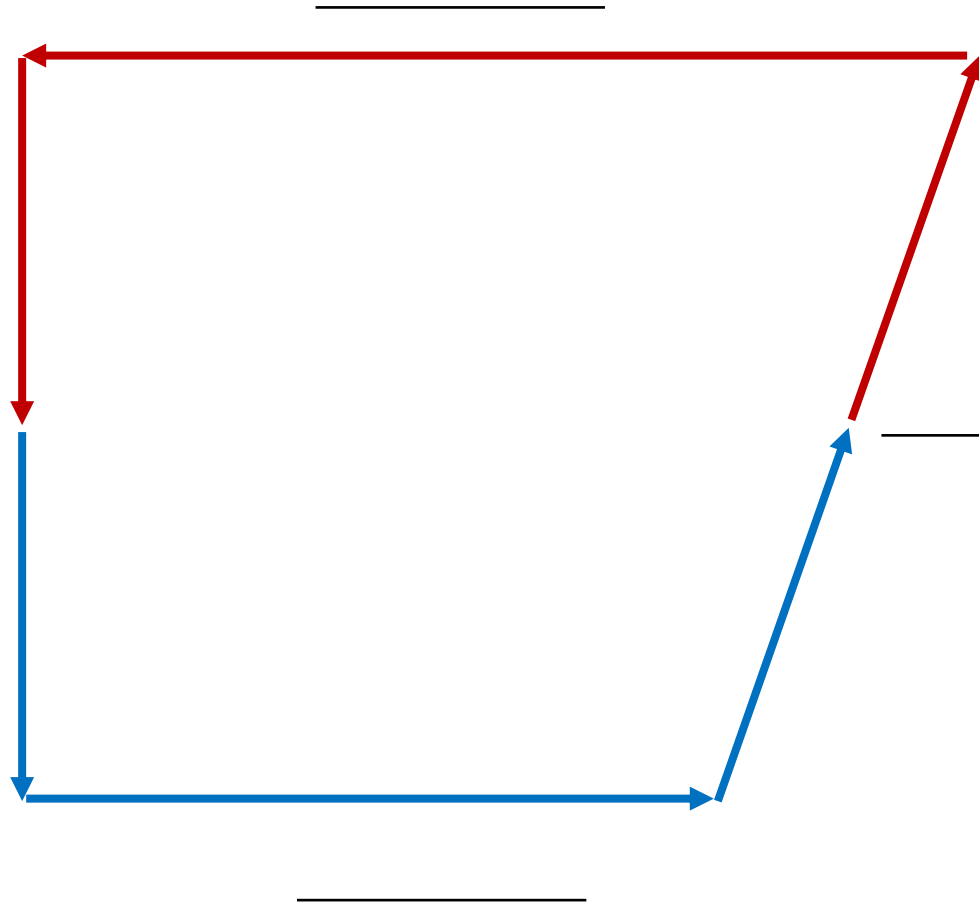
Label the refrigerant phase on the Refrigeration Cycle diagram and write the definition of the phase below.

1. Saturated \_\_\_\_\_
2. Superheated Vapor \_\_\_\_\_
3. Subcooled Liquid \_\_\_\_\_

---

# Refrigeration Cycle Video

---



Label the 4 components on the polygon:

compressor, condenser coil, metering device, evaporator

Draw a line dividing the high pressure and low pressure side

Explain the equilibriums of the polygon.

---

---

---

# PT Chart Video

What are the 3 states of matter:

1. \_\_\_\_\_
2. \_\_\_\_\_
3. \_\_\_\_\_

What are the 3 possible phases of refrigerant in a system:

1. \_\_\_\_\_
2. \_\_\_\_\_
3. \_\_\_\_\_

Define Superheated Vapor:

---



---

Define Subcooled liquid:

---



---

Define Saturated Refrigerant:

---



---

ASHRAE Class	A1	A1	A2L	A2L		ASHRAE Class
ODP	0.05	0	0	0		ODP
GWP	1810	2090	677	467		GWP
	HCFC R-22	HFC R-410A	HFC R-32	HFO R-454B		
°F				Bubble Liquid	Dew Vapor	°F
-40°	0.6	11	11	9.6	8.5	-40°
-35°	2.6	14	14.4	12.8	11.6	-35°
-30°	4.9	18	18.2	16.3	15	-30°
-25°	7.4	22	22.3	20.2	18.7	-25°
-20°	10.2	26	26.8	24.4	22.8	-20°
-15°	13.2	31	31.7	29	27.2	-15°
-10°	16.5	36	37.1	34.1	32	-10°
-5°	20.1	42	42.9	39.5	37.3	-5°
0°	24	48	49.3	45.4	43	0°
5°	28.3	55	56.1	51.8	49.2	5°
10°	32.8	62	63.5	58.7	55.8	10°
15°	37.8	70	71.4	66.2	63	15°
20°	43.1	78	80	74.2	70.7	20°
25°	48.8	87	89.2	82.8	79	25°
30°	55	97	99.1	92	87.9	30°
35°	61.5	107	109.7	101.8	97.4	35°
40°	68.6	118	121	112.3	107.6	40°
45°	76.1	130	133	123.5	118.5	45°
50°	84.1	143	145.8	135.5	130	50°
55°	92.6	156	159.5	148.2	142.4	55°
60°	102	170	174	161.7	155.4	60°
65°	111	185	189.5	176	169.4	65°
70°	121	201	205.8	191.1	184.1	70°
75°	132	218	223.2	207.2	199.7	75°
80°	144	238	241.5	224.1	216.3	80°
85°	156	255	260.9	242	233.8	85°
90°	168	275	281.3	260.9	252.2	90°
95°	182	296	302.9	280.8	271.7	95°
100°	196	318	325.7	301.8	292.3	100°
105°	211	341	349.6	323.8	314	105°
110°	226	365	374.9	347	336.8	110°
115°	243	391	401.4	371.4	360.9	115°
120°	260	418	429.3	397	386.2	120°
125°	278	447	458.7	423.9	412.8	125°
130°	297	477	489.5	452	440.8	130°
135°	317	508	521.8	481.6	470.2	135°
140°	337	541	555.8	512.5	501.1	140°
145°	359	576	591.4	544.9	533.7	145°
150°	382	613	628.8	578.9	567.9	150°



There is a direct pressure/temperature relationship to refrigerant. The PT Chart shows this relationship, but what phase does the refrigerant need to be for this to be true:

☐ Vapor      ☐ Liquid      ☐ Saturated

# PT Chart Video

Label the refrigerants:

Single compound, Azeotropic, or Zeotropic



ASHRAE Class	A1	A1	A2L	A2L		ASHRAE Class
ODP	0.05	0	0	0		ODP
GWP	1810	2090	677	467		GWP
	HCFC R-22	HFC R-410A	HFC R-32	HFO R-454B		
°F				Bubble Liquid	Dew Vapor	°F
-40°	0.6	11	11	9.6	8.5	-40°
-35°	2.6	14	14.4	12.8	11.6	-35°
-30°	4.9	18	18.2	16.3	15	-30°
-25°	7.4	22	22.3	20.2	18.7	-25°
-20°	10.2	26	26.8	24.4	22.8	-20°
-15°	13.2	31	31.7	29	27.2	-15°
-10°	16.5	36	37.1	34.1	32	-10°
-5°	20.1	42	42.9	39.5	37.3	-5°
0°	24	48	49.3	45.4	43	0°
5°	28.3	55	56.1	51.8	49.2	5°
10°	32.8	62	63.5	58.7	55.8	10°
15°	37.8	70	71.4	66.2	63	15°
20°	43.1	78	80	74.2	70.7	20°
25°	48.8	87	89.2	82.8	79	25°
30°	55	97	99.1	92	87.9	30°
35°	61.5	107	109.7	101.8	97.4	35°
40°	68.6	118	121	112.3	107.6	40°
45°	76.1	130	133	123.5	118.5	45°
50°	84.1	143	145.8	135.5	130	50°
55°	92.6	156	159.5	148.2	142.4	55°
60°	102	170	174	161.7	155.4	60°
65°	111	185	189.5	176	169.4	65°
70°	121	201	205.8	191.1	184.1	70°
75°	132	218	223.2	207.2	199.7	75°
80°	144	238	241.5	224.1	216.3	80°
85°	156	255	260.9	242	233.8	85°
90°	168	275	281.3	260.9	252.2	90°
95°	182	296	302.9	280.8	271.7	95°
100°	196	318	325.7	301.8	292.3	100°
105°	211	341	349.6	323.8	314	105°
110°	226	365	374.9	347	336.8	110°
115°	243	391	401.4	371.4	360.9	115°
120°	260	418	429.3	397	386.2	120°
125°	278	447	458.7	423.9	412.8	125°
130°	297	477	489.5	452	440.8	130°
135°	317	508	521.8	481.6	470.2	135°
140°	337	541	555.8	512.5	501.1	140°
145°	359	576	591.4	544.9	533.7	145°
150°	382	613	628.8	578.9	567.9	150°

esco institute

What is unique about Azeotropic? \_\_\_\_\_

# PT Chart Video

## Calculate Superheat and Subcooling

### R22

Low Pressure 69 psi / Line temperature 52°F

Superheat = \_\_\_\_\_

### R410A

High Pressure 325 psi / Line temperature 87°F

Subcool = \_\_\_\_\_

### R454B

Low Pressure 110 psi / Line temperature 52°F

Superheat = \_\_\_\_\_

High Pressure 325 psi / Line temperature 87°F

Subcool = \_\_\_\_\_

ASHRAE Class	A1	A1	A2L	A2L		ASHRAE Class
ODP	0.05	0	0	0		ODP
GWP	1810	2090	677	467		GWP
	HCFC R-22	HFC R-410A	HFC R-32	HFO R-454B		
°F				Bubble Liquid	Dew Vapor	°F
-40°	0.6	11	11	9.6	8.5	-40°
-35°	2.6	14	14.4	12.8	11.6	-35°
-30°	4.9	18	18.2	16.3	15	-30°
-25°	7.4	22	22.3	20.2	18.7	-25°
-20°	10.2	26	26.8	24.4	22.8	-20°
-15°	13.2	31	31.7	29	27.2	-15°
-10°	16.5	36	37.1	34.1	32	-10°
-5°	20.1	42	42.9	39.5	37.3	-5°
0°	24	48	49.3	45.4	43	0°
5°	28.3	55	56.1	51.8	49.2	5°
10°	32.8	62	63.5	58.7	55.8	10°
15°	37.8	70	71.4	66.2	63	15°
20°	43.1	78	80	74.2	70.7	20°
25°	48.8	87	89.2	82.8	79	25°
30°	55	97	99.1	92	87.9	30°
35°	61.5	107	109.7	101.8	97.4	35°
40°	68.6	118	121	112.3	107.6	40°
45°	76.1	130	133	123.5	118.5	45°
50°	84.1	143	145.8	135.5	130	50°
55°	92.6	156	159.5	148.2	142.4	55°
60°	102	170	174	161.7	155.4	60°
65°	111	185	189.5	176	169.4	65°
70°	121	201	205.8	191.1	184.1	70°
75°	132	218	223.2	207.2	199.7	75°
80°	144	238	241.5	224.1	216.3	80°
85°	156	255	260.9	242	233.8	85°
90°	168	275	281.3	260.9	252.2	90°
95°	182	296	302.9	280.8	271.7	95°
100°	196	318	325.7	301.8	292.3	100°
105°	211	341	349.6	323.8	314	105°
110°	226	365	374.9	347	336.8	110°
115°	243	391	401.4	371.4	360.9	115°
120°	260	418	429.3	397	386.2	120°
125°	278	447	458.7	423.9	412.8	125°
130°	297	477	489.5	452	440.8	130°
135°	317	508	521.8	481.6	470.2	135°
140°	337	541	555.8	512.5	501.1	140°
145°	359	576	591.4	544.9	533.7	145°
150°	382	613	628.8	578.9	567.9	150°

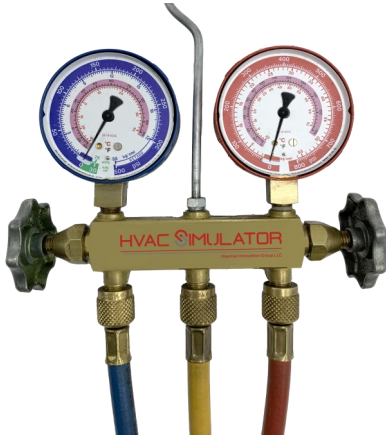


---

# PT Chart Video

---

Label the type of gauge and list the pros and cons



Pros: \_\_\_\_\_

\_\_\_\_\_

Cons: \_\_\_\_\_

\_\_\_\_\_



Pros: \_\_\_\_\_

\_\_\_\_\_

Cons: \_\_\_\_\_

\_\_\_\_\_



Pros: \_\_\_\_\_

\_\_\_\_\_

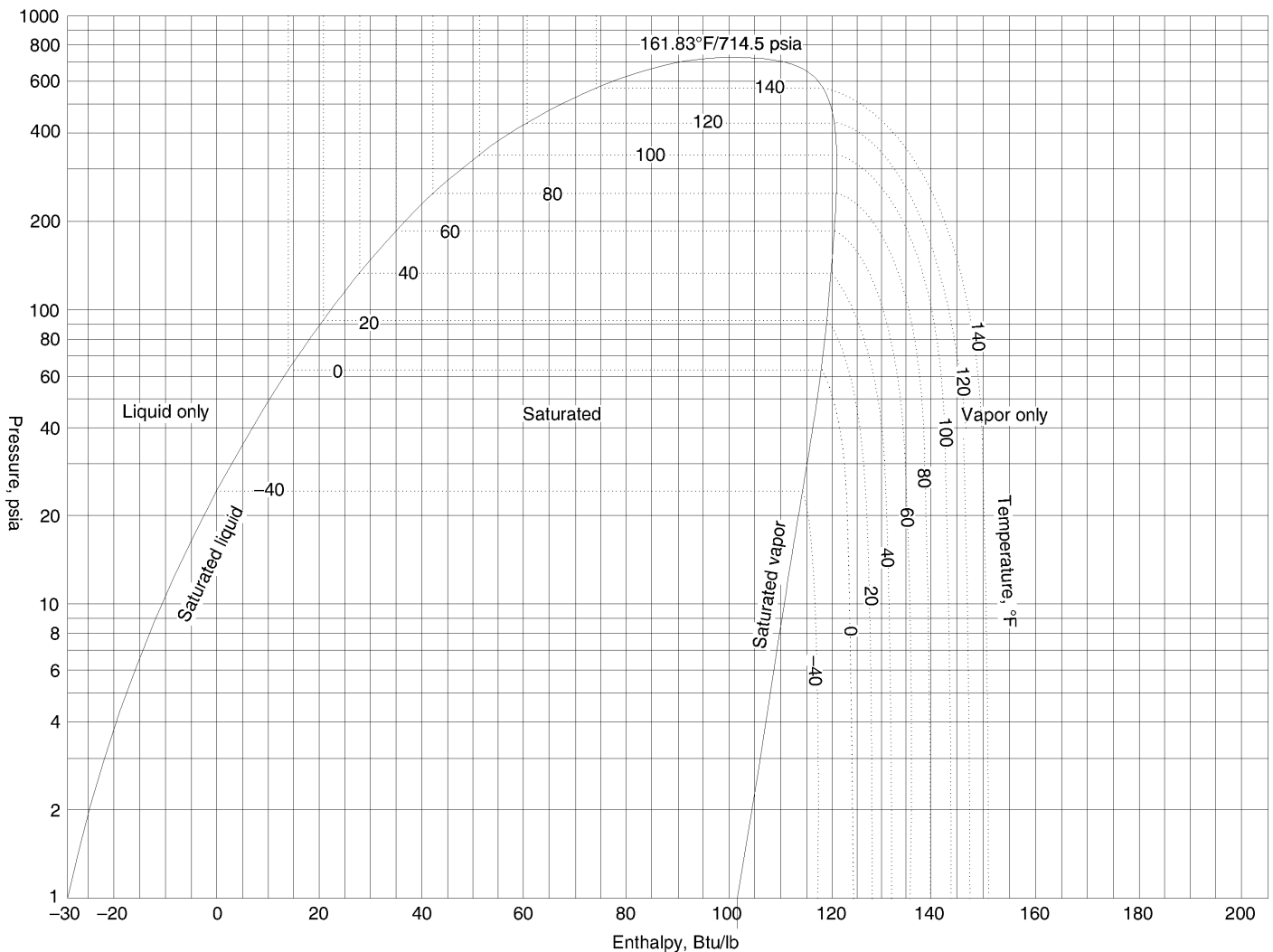
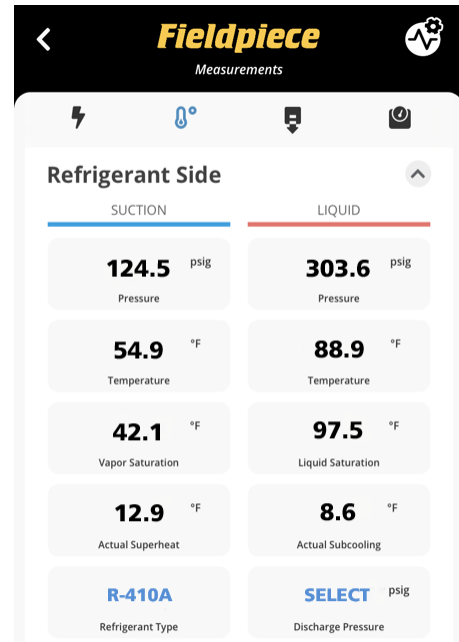
Cons: \_\_\_\_\_

\_\_\_\_\_

# Pressure Enthalpy Diagram Video

Draw the following data onto the Pressure Enthalpy Curve with a 140° discharge line temperature. The data represent a system operating at peak efficiency.

Note the units of measurements for pressure can either be psig or psia. At sea level the atmospheric pressure is 14.7 psi, so this needs to be added to the gauge pressure to calculate (psia) absolute pressure.



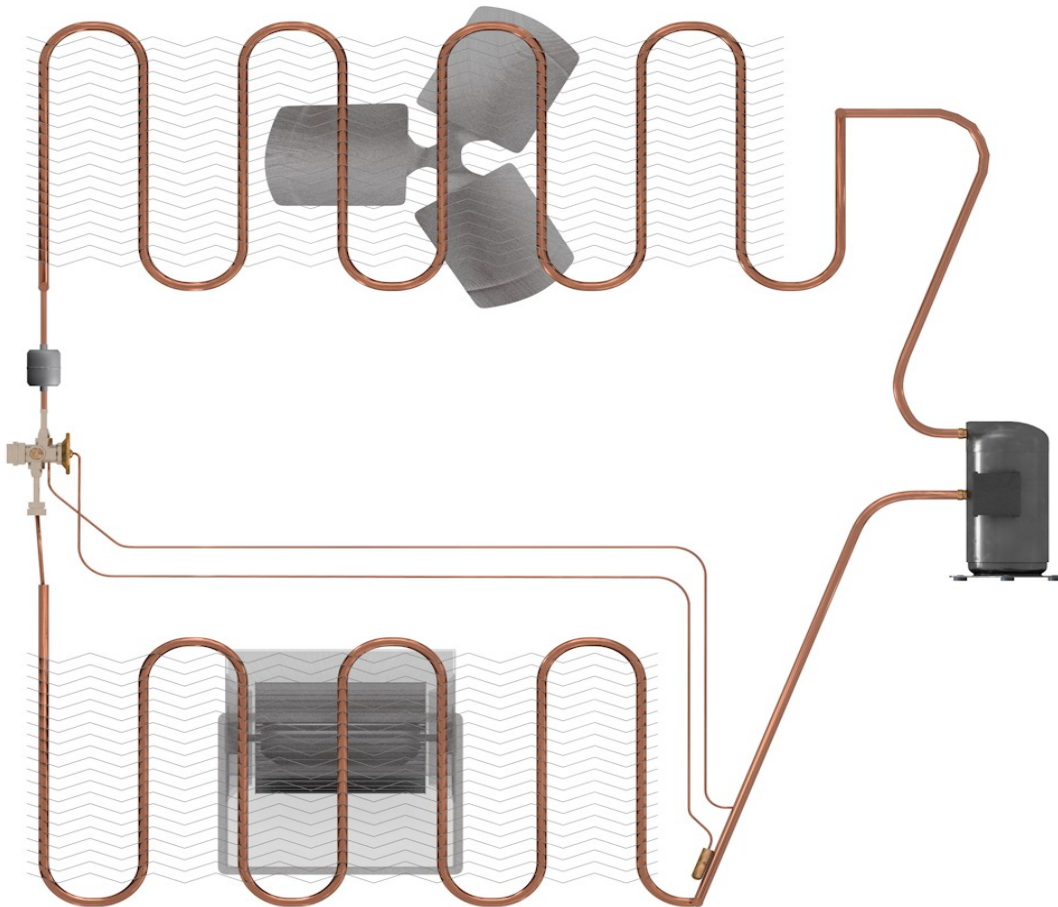


---

# Pressure Enthalpy Diagram Video

---



Draw the saturation curve and label the three phases of refrigerant with respect to the curve.





# Air Conditioning Analysis

The **Comfort Cooling Simulator** uses live data for technicians to analyze the refrigeration process with the following conditions. The technicians will evaluate the variables causing the conditions and complete the chart. Use this chart to test your students and technicians. The **Comfort Cooling Simulator** will make your team more proficient.

<div>  Higher than normal            Lower than normal         </div>						
Condition	Discharge Pressure	Suction Pressure	Subcooling	Superheat	$\Delta T$	Capacity
Restricted/Low Airflow						
Excessive Airflow						
Undercharge						
Overcharge						
Liquid Line Restriction						
Low Ambient						
Dirty Condenser Coil						
Loose TXV						
Non-Condensibles						

---

# Definitions

---

**Azeotropic** - blended refrigerants that have the same boiling point

**Boiling point** - the temperature at which the liquid refrigerant begins to boil or evaporate

**Bubble point** - the temperature of a zeotropic refrigerant at which it begins to vaporize

**Dew point** - the temperature of a zeotropic refrigerant at which it begins to condense

**Fractionation** - the composition of a zeotropic refrigerant as it changes phases

**Glide** - the temperature difference between blended refrigerants from the first molecule refrigerant evaporates and last molecule of

**Latent Heat** - the heat required to change a liquid to a vapor or vapor to liquid without a change in temperature

**Latent Heat of Evaporation** - the heat required to change a liquid to vapor without a change in temperature

**Latent Heat of Condensation** - the heat required to change a vapor to liquid without a change in temperature

**Saturated Condensing Temperature (SCT)** - the temperature at which the refrigerant will change from vapor to liquid

**Saturated Evaporating Temperature** - the temperature at which the refrigerant will change from liquid to vapor

**Saturated Suction Temperature (SST)** - same as Saturated Evaporating Temperature

**Saturation** - mixture of liquid and vapor

**Single Compound** - refrigerant only has one molecule structure. The refrigerant will evaporate and condense at constant temperature with given pressure.

**Subcool** - the liquid that is lower than its saturation temperature

**Superheat** - the vapor that is higher than its saturation temperature

**Zeotropic** - blended refrigerants that have different boiling points. The PT-Chart will have bubble point and dew point and for saturation values.

# HVAC SIMULATOR

Nauman Innovation Group LLC



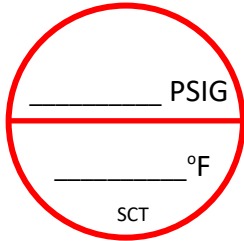
OAT \_\_\_\_\_ °F

Condenser Split \_\_\_\_\_ °F

Speed Tap Color: \_\_\_\_\_

TESP \_\_\_\_\_ iwc

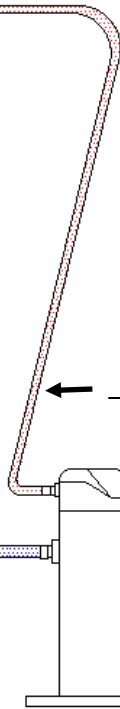
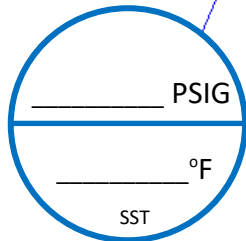
CFM \_\_\_\_\_



Subcooling \_\_\_\_\_ °F

\_\_\_\_\_ °F

\_\_\_\_\_ °F



\_\_\_\_\_ °F

\_\_\_\_\_ °F

\_\_\_\_\_ °F

Superheat

EVAP \_\_\_\_\_ °F

Total \_\_\_\_\_ °F

Return Air

db \_\_\_\_\_ °F

wb \_\_\_\_\_ °F

$\Delta T$  \_\_\_\_\_ °F

Supply Air

db \_\_\_\_\_ °F

wb \_\_\_\_\_ °F



***HVAC Simulator*** was developed with the technician in mind. Training is essential to developing valuable skills and knowledge. Training is an effective way to understand theory in the ever advancing HVAC world.

Training helps students/technicians become more valuable employees, which can lead to promotions and better job opportunities, investing in yourself through training can be a great way to stay competitive and keep your career advancing.

Products offered:

- Heating Curriculum with desktop or digital simulator
- Comfort Cooling Curriculum with digital simulator

We offer many training tools and options. Check out our website for training videos, products and opportunities for growth individually, in a classroom, or as a company.

[www.HVACsimulator.com](http://www.HVACsimulator.com)

# HVAC SIMULATOR

Nauman Innovation Group LLC

Nauman Innovation Group LLC  
2601 West Lake Avenue  
Suite A6 #147  
Peoria, Illinois 61615  
(309) 323-0013  
[office@hvacsimulator.com](mailto:office@hvacsimulator.com)